

INCURE High Temperature Heat Resistant Cyanoacrylate Adhesives are designed for applications that have a high degree of temperature cycling and/or extended operation at elevated temperatures. These cyanoacrylates are ideal for a variety of materials, including rubbers, plastics and metals.

## Features

- Single Component Easy to Use
- Wide Range Viscosity
- Temperature Resistance from -67 to 284°F
- · Bonds to Wide Range of Plastics, Rubbers and Metals

Overview of Product Spectrum						
Product	311	319	320	328	340	
Chemical Type	Ethyl	Ethyl	Ethyl	Ethyl	Ethyl	
Color	Black	Black	Black	Clear	Clear	
Appearance	Liquid	Liquid	Liquid	Liquid	Liquid	
Viscosity, @ 25°C, cP	2,000 - 3,000	400 - 600	200 - 400	500	2,500	
Specific Gravity	1.06					
Fixture Time <sup>1</sup> , sec.		20 - 90				
Cure Time, hours	24					
Shelf Life, months	9					
Storage, °C		8 - 21				
Packaging	20g Bottle, 500ml Bottle					
CURED PROPERTIES		Shear Strength, PSI				
ABS		2,500				
AL	3,115					
PC		3,770				
PVC		3,110				
Rubber <sup>2</sup>		2,200				
Steel		5,200				
Temperature Resistance, °F	-67/284	-67/284	-67/265	-67/265	-65/250	

<sup>1</sup>The fixture time will depend on the substrate used.

<sup>2</sup> Rubber figures given are typical. Your results may vary by specific rubber type

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